

MAK FORM CB

Description

MAK FROM CB oil is blended with highly refined, hydro processes base stock incorporated with EP and antiwear additives imparting excellent load carrying ability. This oil possesses easy washability which facilitates their removal from the finished surfaces before further processing.

Application

Suitable for use as metal forming lubricant in applications such as Car / Cab body drawing operation

Benefits

- Excellent load carrying ability to withstand higher loads and shock loading encountered in metal forming / stamping application.
- Better Anti wear properties provides both improved surface finish & increased die life, thus reducing oil consumption
- Excellent rust & corrosion protection.

Performance Level

- Proprietary grade

Technical Specifications

| Characteristics | ASTM | MAK Form CB |
|------------------------|-------|-------------|
| Appearance | -- | Clear fluid |
| Density at 29.5° C | D1298 | 0.864 |
| K.V at 40° C, cSt | D445 | 62.5 |
| K.V at 100° C, cSt | D445 | 9.29 |
| Viscosity Index | D2270 | 128 |
| Pour Point, °C | D97 | -6 |
| Flash Point, (COC), °C | D92 | 246 |

All the mentioned values are typical which may vary from batch to batch.

Storage and Handling

- Indoor Storage is always preferable
- Barrels should be kept horizontally with bung position at 3'o'clock 9 'o clock position.
- Barrels should be kept away from dusty or heated areas as much as possible

Health and Safety

These oils are not hazardous under normal conditions of use. For further guidance appropriate Material Safety Data Sheet may be referred.

Advice

For any further advice on applications or otherwise please contact the nearest Bharat Petroleum Territory Office or Technical Services Department at the address given below.

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